

## AS Series

### Automatic Uniform Sidedrive

The BestPack AS series are operator-free, carton sealers designed to meet the needs of uniform in-line carton closure applications. The units are side belt driven, driven by two electric 110V UL approved motors. The AS model closes all top flaps and seals the top & bottom of the box to allow for a totally operator free sealing environment. The AS series carton sealers are designed with a four column support structure. These units use 45-60 PSI and 4-5 CFM of air.



All units are available in standard finish or stainless steel. Also available with 2" or 3" tape head.

## Key Points of the Carton Sealer



**Does Not Require Operator**



**Uniform Cartons**



**Top & Bottom Seal**

## Features

- In-Line Carton Closure
- Automatic Flap-Folding
- Adjustable Bed Height from 22.5" to 30.0"
- Reduced Cycle Time
- Rugged Construction
- Operator Free Design
- Cost Effective
- Height/Width Adjustments on Either Side of Carton Sealer
- Upper Side Compression Unit
- Tape Roll Lengths: 1000 yd., 1500 yd., 2000 yd.
- Heavy Duty Frame
- UL Approved Electrical Parts

- Capable of Interchanging 2" or 3" Tape Heads
- Electrical on/off box can be mounted on either side of carton sealer
- Designed for Uniform Carton Applications

## Options

- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft.)
- Locking Heavy-Duty Casters
- Interlock Safety Gates
- Compatible Indexer: ARX Model

# Extra Accessories to Improve Efficiency



Spare Parts Kit



Indexer Station



Locking Casters



Spare Tape Head

- High Speed Motor Upgrade (Up to 125 ft.)
- Long Infeed/Exit Conveyor w/ L-Bracket
- Carton Sealing Tape

## Machine & Carton Specifications

**110 Volts 60 Hz**  
Power Requirements

**Up to 57 Cartons/min.**  
Speed

**45 - 60 PSI**  
4 - 5 CFM  
Air Requirements

**500-585 lbs**  
Shipping Weight

Model	Machine Dimensions Length x Width x Height	Carton Range Based on a 12" Long Carton Length (min. - max.) x Width (min. - max.) x Height (min. - max.)	Conveyor Height Adjustment Height (min. - max.)	Cartons per min.*	Shipping Weight (lbs.)
AS12-2 <b>2" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 34	500
AS12-2H <b>2" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 57	500
AS12-3 <b>3" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 34	500
AS12-3H <b>3" Tape Head</b>	(70.2") x (26.5") x (68.0")	(6.0" - 25.5") x (6.0" - 14") x (6.5" - 20")	(22.5" - 30")	Up to 57	500
AS22-2 <b>2" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 34	585
AS22-2H <b>2" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 57	585
AS22-3 <b>3" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 34	585
AS22-3H <b>3" Tape Head</b>	(77.7") x (33.8") x (69.0")	(6.0" - 27.5") x (6.0" - 20") x (5.5" - 20")	(22.5" - 30")	Up to 57	585

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